

Cupro-Nickels are among the most attractive, durable and versatile copper alloys available. Offering unique properties such as excellent resistance to biological fouling, corrosion and stress corrosion cracking, these alloys are used in a range of applications from heat exchangers, ship components and condenser tubes of power plants to coinage and even touch surface on medical equipment. Nickel additions in these alloys allow designers to benefit from attractive color options ranging from lite rose to silver.

Chemical Composition

| | |
|---------------------------|---------------------|
| Copper¹ | Remainder |
| Nickel² | 19.0 - 23.0% |
| Iron | 1.0% MAX |
| Manganese | 1.0% MAX |
| Zinc | 1.0% MAX |
| Lead | 0.05% MAX |

¹ Cu includes Ag; Copper plus named elements, 99.5%

² Ni Values Include Co

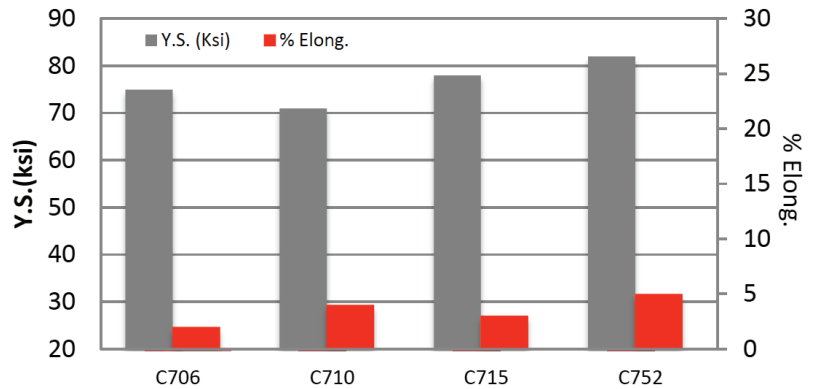


Figure 1: Comparison of Yield Strength and Elongation performance of select Hard temper Cupro-Nickel materials.

Physical Properties

| | English Units | Metric Units |
|--|----------------------------------|------------------------|
| Density | 0.323 lb/in ³ @ 68°F | 8.94 g/cm ³ |
| Thermal Conductivity | 21 BTU-ft/ft ² -hr-°F | 36 W/mK |
| Electrical Resistivity | 160 ohm circ mils/ft | 26.6 microhm-cm |
| Electrical Conductivity (annealed) | 6.5% IACS | .038 megamho/cm |
| Modulus of Elasticity | 20,000,000 psi | 138 kN/mm ² |
| Coeff. Of Thermal Expansion 68-572°F (20-300°C) | 9.1 PPM/°F | 16.4 PPM/°C |

Mechanical Properties

| Temper ¹ | Tensile Strength | | Yield Strength ² | | % Elongation ³ | Typical 90° Bend Formability GW/BW ⁴ |
|---------------------|------------------|-------------------|-----------------------------|-------------------|---------------------------|---|
| | ksi | N/mm ² | ksi | N/mm ² | | |
| Soft (Annealed) | 43-53 | 295-365 | 21 | 145 | 40 | |
| 1/4 Hard | 47-63 | 325-435 | 40 | 275 | 15 | |
| 1/2 Hard | 56-70 | 385-485 | 57 | 395 | 5 | |
| Hard | 67-79 | 460-545 | 70 | 485 | 2 | |
| Extra Hard | 72-84 | 495-580 | 75 | 515 | 1 min | |
| Spring | 78-87 | 540-600 | 79 | 545 | 2 max | |

¹ Mechanical properties subject to change. All tempers listed are made to a Tensile Strength specification unless otherwise noted. ² Nominal Values

³ Nominal Values in 2" (51mm) ⁴ DATA FOR REFERENCE ONLY. R/T = Bend Radius/Material Thickness <0.016" (0.4mm) thick, 11/16 (17.5mm) wide.